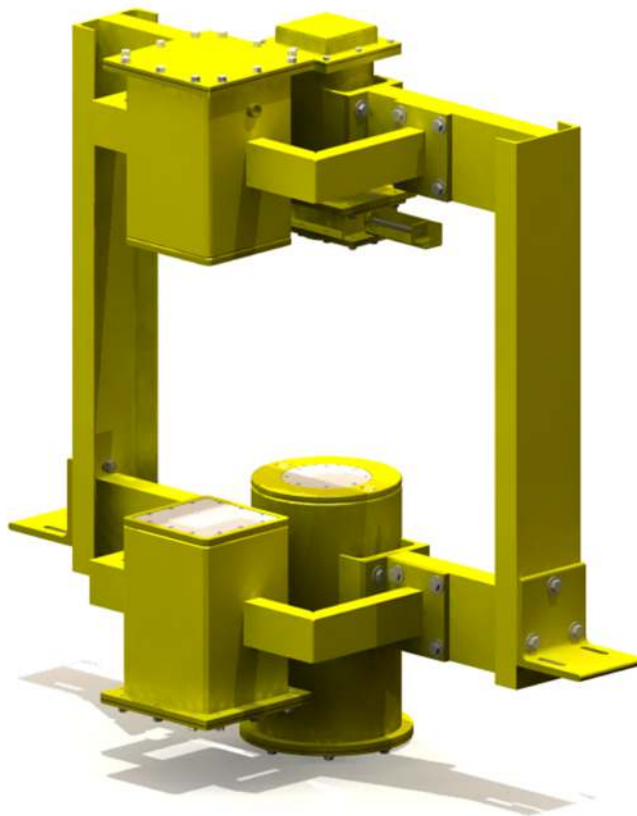




Model 600 Process Control Analyzer



The Model 600 Process Control Analyzer (PCA) is a registered microwave/nuclear gauging device for measuring the ash content, weight, and moisture percentage of bulk material on a conveyor belt. The instrument consists of a belt-mounted detector assembly containing the microwave and nuclear system detectors and electronics, a data acquisition unit, and associated wiring. The belt-mounted assembly is designed to be mounted to existing belt structures and is constructed of rugged structural steel. The detector is connected to an electronics enclosure housing an industrial computer which processes the detector signals and displays the measured results to the operator. The PCA generates measurements every three seconds making it useful in online process and control applications. It is designed to control the ETI model HSG1 High Speed Sort Gate for separating process material into different quality piles.

- **Sorting**
Real-time measurement of material ash percentage and a virtually unlimited flow capacity make the PCA a valuable sorting instrument. Run of mine material – especially within seams of highly variable composition - can be efficiently sorted into specific market products, thereby reducing good product waste and improving profit margins.
- **Blending**
Use of the Moisture Meter as the control element in either feed-forward or feed-back control topologies makes the PCA a valuable tool for material blending. Electronic control signals from the gauge can be used to adjust feed rates from various material sources thereby improving blend quality and efficiency.

Process Control

- Use of the PCA on the output of a prep plant allows for closed-loop feedback to control heavy media density in the material circuit. Use of the PCA on a plant bunker feed belt allows for boiler operation adjustments to reduce boiler fouling and slagging and can lead to improvements in long-term heat rate.

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SERVICES

ETI offers an flexible service contracts for all analyzer customers. Coverage includes radiation safety surveys, leak testing, calibration of all electronics and nucleonics, cleaning, and routine software/hardware maintenance

Technical Support

Installation and Setup

Maintenance

Application Support

Hardware Support

Guaranteed Warranty

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Design Features



Rugged Belt Mounted Analyzer

- Assembly is dustproof and waterproof
- Assembly bolts onto existing belt structure without modification
- Minimizes installation time and cost

Source Holder/Detector

- Gamma sources are housed in a single shield
- Gamma rays are collimated into a fan beam to maximize material interrogation zone (approximately 160 times that of other units)

Auto-Standardization

- Automatic software compensation for electronic drift, source decay, and temperature variations performed every three seconds

- Ensures system precision and accuracy

Detector Temperature Control

- Eliminates drift due to ambient temperature variations

- Ensures system precision and accuracy

Advanced Data Acquisition and Control

- Intuitive and easy to use operator interface
- Graphical Displays
- Automatic Report Generation
- Automated Calibration
- Manual and Automatic control of process control devices (sort gate, feeder, etc.)
- Analog outputs for connection to other process equipment
- Digital outputs for alarm or sort control

Technical Specifications

Performance

Accuracy 0.3-1.0 wt. % (typ) for washed or raw materials
Response Time 3 seconds (typ)

Operational Material

Material Top Size 0-6 in (0-152 mm) (typ), may accommodate 12 in (254 mm)
Material Depth 1-14 in (25-356 mm) depending on material density

System Inputs

Belt Running A pair of voltage free contacts indicating that the belt is running

System Outputs

Analog Eight (8) isolated 0-20mA or 4-20 mA analog outputs for reporting material ash wt%/weight
Digital Twelve (12) 24 V digital outputs

Environmental Conditions

Operating Temperature Analyzer: -5°-120°F (-20-40°C)
Enclosure: 40°-120°F (5-40°C)
Humidity Analyzer: 0-100%
Enclosure: 0-90%, non-condensing
Environment Class II, Div.1 group F (G optionally available). All units are protected against dust and moisture (NEMA 4).

Electrical Requirements

Power Requirement 120 - 240 VAC, 50 - 60 Hz, 1 KVA

Radiation Levels

Surface 1.0 mREM/hr maximum radiation dose rate at all points on the surface
2.0 of the equipment except in the direct beam.
Vicinity Less than 0.1 mREM/hr maximum radiation rate at all points outside 3 ft. of the source housing.

Shipping Weight

Weight 750 lbs (340 kg)

Options

Remote Readout / High-speed Gate / Belt Speed Switch